

Work Order ID 53385

November 3, 2009 8:58:26 AM



Page 1

Item ID: D412-760-113
 Revision ID: D
 Item Name: Aft Cabin Wall and Pylon Protector
 Start Date: 03/11/2009 Start Qty: 2.00
 Required Date: 11/11/2009 Req'd Qty: 2.00
 Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: BP Date: 07-11-3 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-760	D								

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-113
 CHG001

Sorduliz

09-11-17

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/11/10 Sorduliz

120

QC4-100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

> Sorduliz

(10) φ

Work Order ID 53385

November 3, 2009 8:58:26 AM



Page 2

Item ID: D412-760-113
Revision ID: D
Item Name: Aft Cabin Wall and Pylon Protector
Start Date: 03/11/2009 Start Qty: 2.00
Required Date: 11/11/2009 Req'd Qty: 2.00
Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-113 Location: _____ PPP rev: <u>DRAFT</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/11/18 (2)

09/11/19

W. 9.11.18

Picklist Print

November 3, 2009 8:58:30 AM

Page 1

Work Order ID: 53385

Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 03/11/2009

Required Date: 11/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3933-1RevA Aft Wall Protector		Manufactured	No			110	Each	5.0000	2.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

5

50608

5

D3933-2RevA
Aft Cabin Wall Protector, RH

110

Each

0.0000

2.0000

D3935-3RevB-PRELIM
Pylon Wall Protector, LH

110

Each

0.0000

2.0000

D3935-4RevB-PRELIM
Pylon Wall Protector, RH

110

Each

0.0000

2.0000

D3942-1RevA
Angle

110

Each

4.0000

28.0000

Warehouse

Location

Main Warehouse

ST

50556

Loc Qty

4

4

Loc Code

2x

B53382 9/11/17 sel

B53383 9/11/17 sel

53384 9/11/17 sel

9/11/10 sel 2x

B53457 23x 9/11/17 80

5x sel

Picklist Print

Page 2

November 3, 2009 8:58:30 AM

Work Order ID: 53385

Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 03/11/2009

Required Date: 11/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3942-3RevA

210

Manufactured

No

110

Each

14.0000

20.0000



Clip



9/11/10

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

50970

14

MS27039-4-10

24

Purchased

No

110

Each

44.0000

8.0000



Screw



9/11/10

SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

44

112045

44

MS27039-4-14

16

Purchased

No

110

Each

166.0000

12.0000



Screw



9/11/10

SL

24

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

166

112045

16

112273

150

12x SL

November 3, 2009 8:58:30 AM

Shop Packet Print

Page 2

Picklist Print

November 3, 2009 8:58:30 AM

Page 3

Work Order ID: 53385

Parent Item: D412-760-113

Parent Item Name: Aft Cabin Wall and Pylon Protector


Start Date: 03/11/2009

Required Date: 11/11/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-5-08  SCREW	tb	Purchased	No			110	Each	116.0000	12.0000			


Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 116

112087 16

112298 100

MS27039-5-12  Screw	tb	Purchased	No			110	Each	28.0000	16.0000			
---	----	-----------	----	--	--	-----	------	---------	---------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 28

112087 28

M112035

9/11/10 sp

12x

9/11/10 2x sp

7x sp

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	/QTY -113	QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR
						1	D3876-3	FORWARD WALL PROTECTOR
						1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
						1	D3876-11	FLOOR PROTECTOR
						1	D3876-13	DOOR PROTECTOR
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD
						36	80-004-2-6	INSERT
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

• COPYRIGHT © 2007 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: D

Date: 09.09.01

53385